

11660 Worker Calculation

<b>Fluid Motion LLC</b>							
Styrene Emissions							
<b>Building 2</b>							
<b>Product</b>	28' cutwater						
			<b>Pounds Product Used</b>	<b>% STYRENE</b>	<b>Pounds STYRENE USED</b>	<b>Emission FACTOR*</b>	<b>Styrene EMITTED</b>
<b>GELCOAT</b>	Gelcoat	LBS	341.25	0.33	112.6	0.1075	36.7
	Polyester	LBS	1,277.85	0.35	447.2	0.0385	49.2
<b>RESIN</b>	Vinyl ester	LBS	132.00	0.35	46.2	0.0385	5.1
<b>PUTTY</b>	5Gal Hi-Thix Radius Putty	LBS	213.00	0.2	42.6	0.0385	8.2
						<b>Total styrene per boat</b>	<b>99.2</b>
<b>Product</b>	24' cutwater						
			<b>Pounds Product Used</b>	<b>% STYRENE</b>	<b>Pounds STYRENE USED</b>	<b>Emission FACTOR</b>	<b>Styrene EMITTED</b>
<b>GELCOAT</b>	Gelcoat	LBS	311.75	0.33	102.9	0.1075	33.5
	Polyester	LBS	1,156.15	0.35	404.7	0.0385	44.5
<b>RESIN</b>	Vinyl ester	LBS	202.35	0.35	70.8	0.0385	7.8
<b>PUTTY</b>	5Gal Hi-Thix Radius Putty	LBS	123.45	0.2	24.7	0.0385	4.8
						<b>Total styrene per boat</b>	<b>90.6</b>
Notes:							
* Unified Emission Factors for Open Molding of Composites, July 23,2001							

11660 Worker Calculation

**Fluid Motion LLC**

Daily Styrene Emissions

Hours worked per employee

8 hours/day

Lamination workers per day

15 lamination workers/day

	<b>Styrene Emissions</b>	<b>Production Time</b>	<b>Emission Factor*</b>	<b>Maximum Styrene Emission</b>	<b>Styrene SQER</b>
	Pounds/boat	Lamination worker-hours/boat	lb/lamination worker-hour	lb/day	lb/day
28' cutwater	99.2	240	0.516		
24' cutwater	90.6	210	0.539	64.7	65

\* Emission Factors for styrene for each boat type include a 25% safety factor, consistent with the application for Fluid Motion Arlington NOC #12155